

## **ABSTRACT OF THE DISCLOSURE**

1           A method for making a piece of simulated stained-glass that includes the steps of  
2   providing a vacuum mold die having a working surface, forming a series of completely flat  
3   and smooth, raised and elongated areas on the working surface of the vacuum mold die, laying  
4   a sheet of acrylic or plastic over the working surface of the vacuum mold die, vacuum forming  
5   the sheet of acrylic or plastic so as to form a sheet of vacuum formed acrylic or plastic having  
6   recessed flats on a mold-facing surface thereof and raised flats on an ambient-facing surface  
7   thereof that oppose the recessed flats, by virtue of the series of completely flat and smooth,  
8   raised and elongated areas on the working surface of the vacuum mold die, glueing pressure  
9   sensitive self-stick lead strips to the recessed flats on the mold-facing surface of the sheet of  
10   vacuum formed acrylic or plastic and the raised flats on the ambient-facing surface of the sheet  
11   of vacuum formed acrylic or plastic, and forming the piece of simulated stained-glass.